

Διαχείριση σταθμών
εμπορευματοκιβωτιών και
σχετικά προβλήματα

ΛΙΜΕΝΕΣ ΠΑΚΕΤΟ 6B

Βασικά από θεωρία scheduling

- n εργασίες (jobs), m μηχανές (επεξεργαστές)
- Καθε εργασία j έχει γνωστο χρόνο επεξεργασίας $p(j)$
- Καθε εργασία j έχει γνωστη προθεσμία $d(j)$
- Χρονος περαστωσης εργασιας $j = t(j)$
- lateness $L(j) = t(j) - d(j)$
- tardiness $T(j) = \max(0, L(j))$

Στην περίπτωση μας

- εργασίες: πλοία που περιμένουν εξυπηρέτηση
- μηχανές: γερανοί, άλλος εξοπλισμός (ΟΣΜΕ, νταλικές, κλπ)
- Χρονος επεξεργασίας: berthing, mooring, unloading, loading, unmooring, departure

Κριτηρια αποδοσης

ΕΛΑΧΙΣΤΟΠΟΙΗΣΗ

- Maximum completion time (makespan)
- Total completion time
- Average completion time
- Total lateness
- Total tardiness
- Maximum tardiness
- Number of tardy jobs

1-machine problem

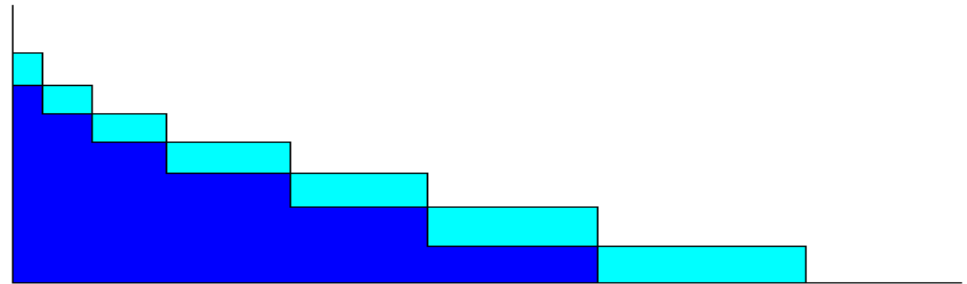
- Makespan independent of sequence
- Which sequence minimizes total completion time?

Example

- 5 jobs
- J1: 5 hrs
- J2: 4 hrs
- J3: 6 hrs
- J4: 2 hrs
- J5: 3 hrs

SPT-rule

- Sequence by non-decreasing order of processing times



SPT rule minimizes also

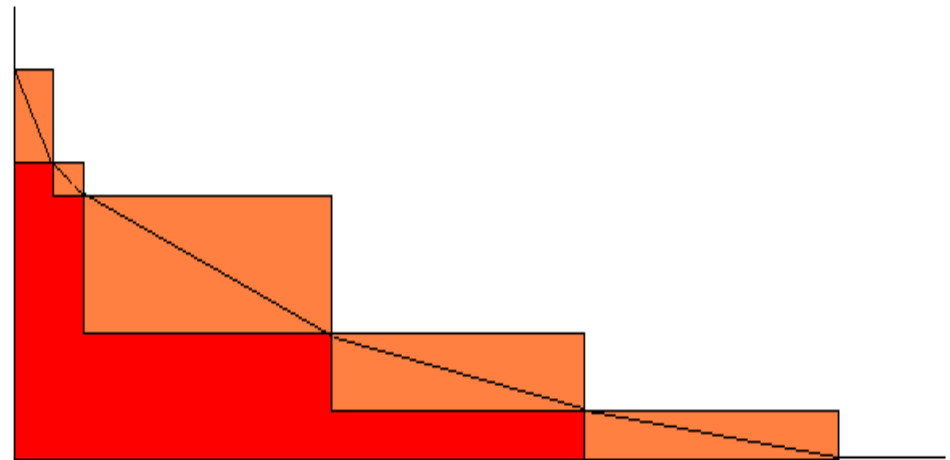
- Average completion time
- Total lateness
- Average lateness

Extension

- If each job j has also a weight $w(j)$
- Which sequence minimizes total weighted completion time?
- (weight can be cost in \$/unit time)

Modified SPT rule

- Sequence by non-decreasing order of $p(j)/w(j)$ ratios





Due dates

Sequencing by non-decreasing due dates

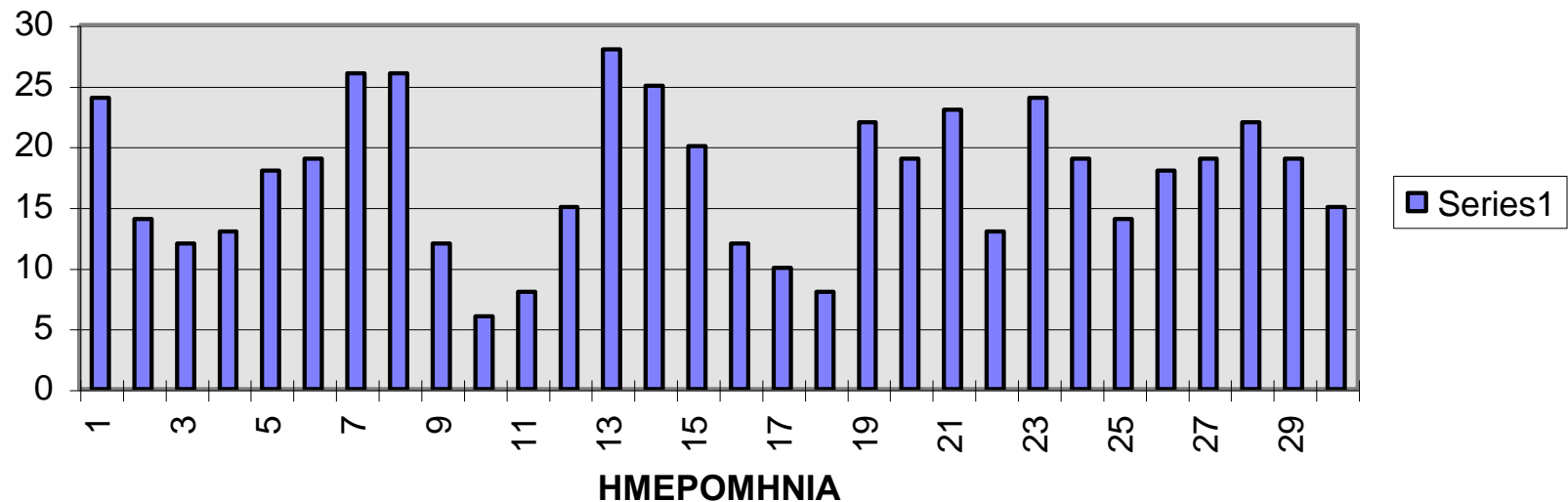
- Minimizes maximum lateness
- Minimizes maximum tardiness

Scheduling policies (OLP)

- FCFS
- Berthing on arrival
- Rendez-vous system

Rendez vous system

ΔΙΑΚΥΜΑΝΣΗ ΚΙΝΗΣΗΣ ΣΕΜΠΟ, Σεπτ. 1998
(αριθμός φυλακών ΓΦ/ημέρα)



How it works

- Book 5 days to a year in advance
- Ask for specific number of gantry cranes
- Berthing on arrival if punctual
- Lose rendez vous if not
- 30% of terminal capacity allocated to system
- Both for container terminal and car terminal

Benefits

- Eliminate competitive disadvantage vis-à-vis other ports
- Normalize traffic peaks
- Avoid increased infrastructure costs to account for traffic peaks
- Better planning for port users (both to those who use it and to those who don't)

Routing of straddle carriers

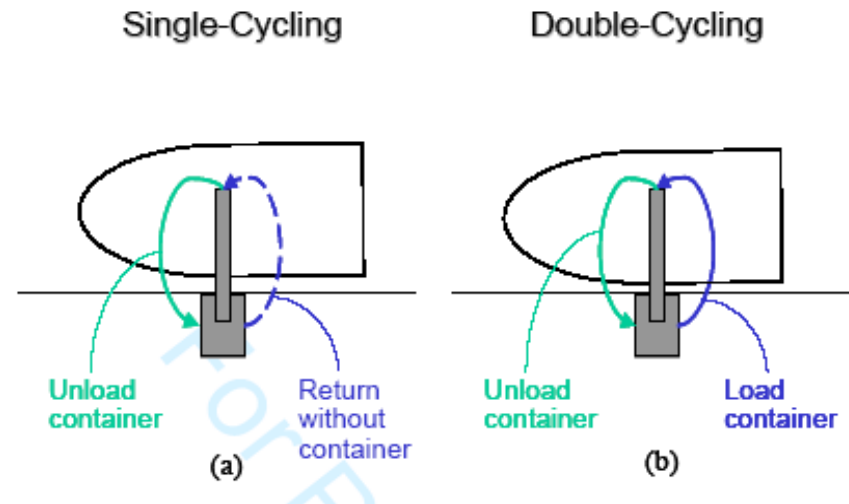


Reference

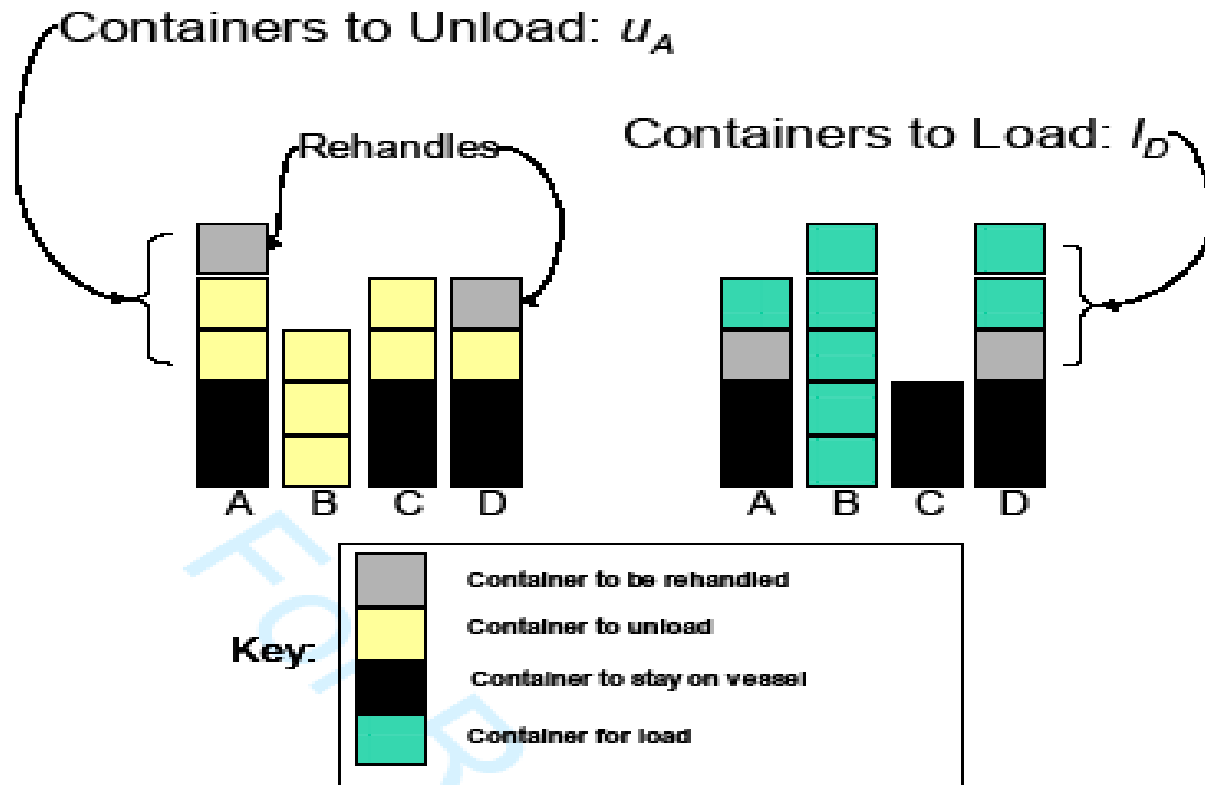
- Kim & Kim, “An optimal routing algorithm for a transfer crane in port container terminals”, Transportation Science Vol. 33, No. 1, Feb. 1999
- Objective: minimize total container handling time

Double cycling

- Reference:
Goodchild-Daganzo
2005



Optimal loading-unloading



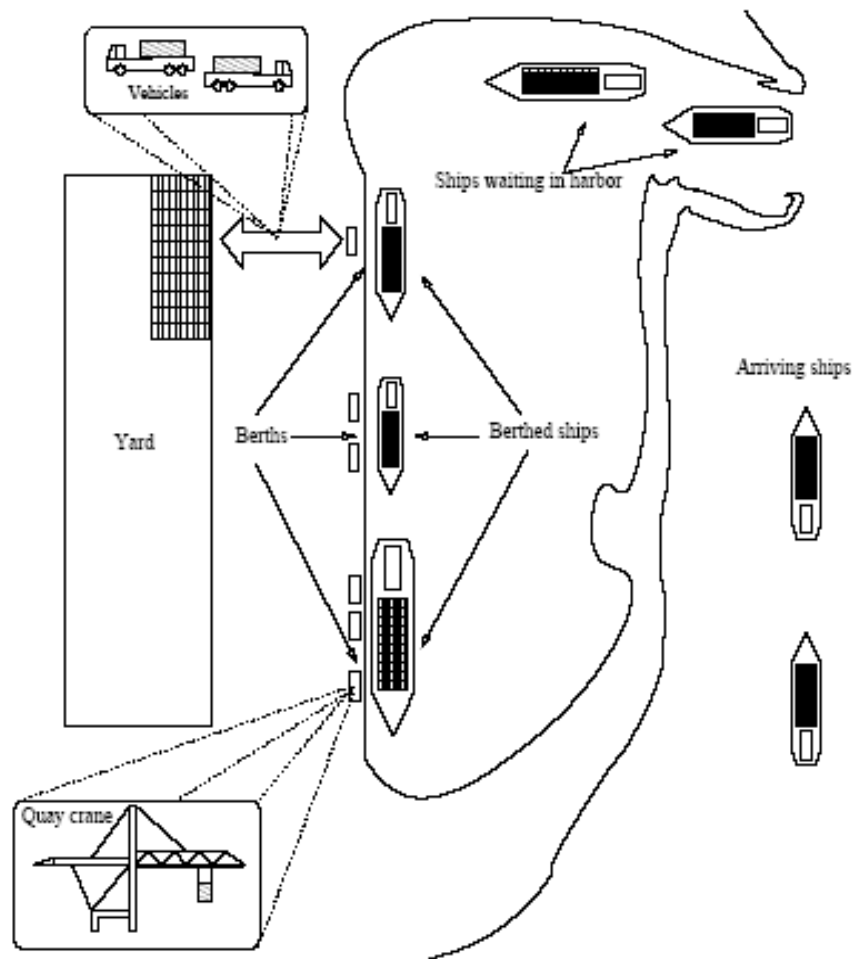
References

- Aslidis, “Optimal container loading”, M.Sc. thesis, MIT, 1983
- Aslidis, “Combinatorial algorithms for stacking problems”, PhD thesis, MIT, 1989

Optimal berthing

- Assign ships to berths
- Assign cranes to ships

- Reference: Cordeau, Laporte, Legato, Moccia, “Models and tabu search heuristics for the berth allocation problem”, Transportation Science (forthcoming)



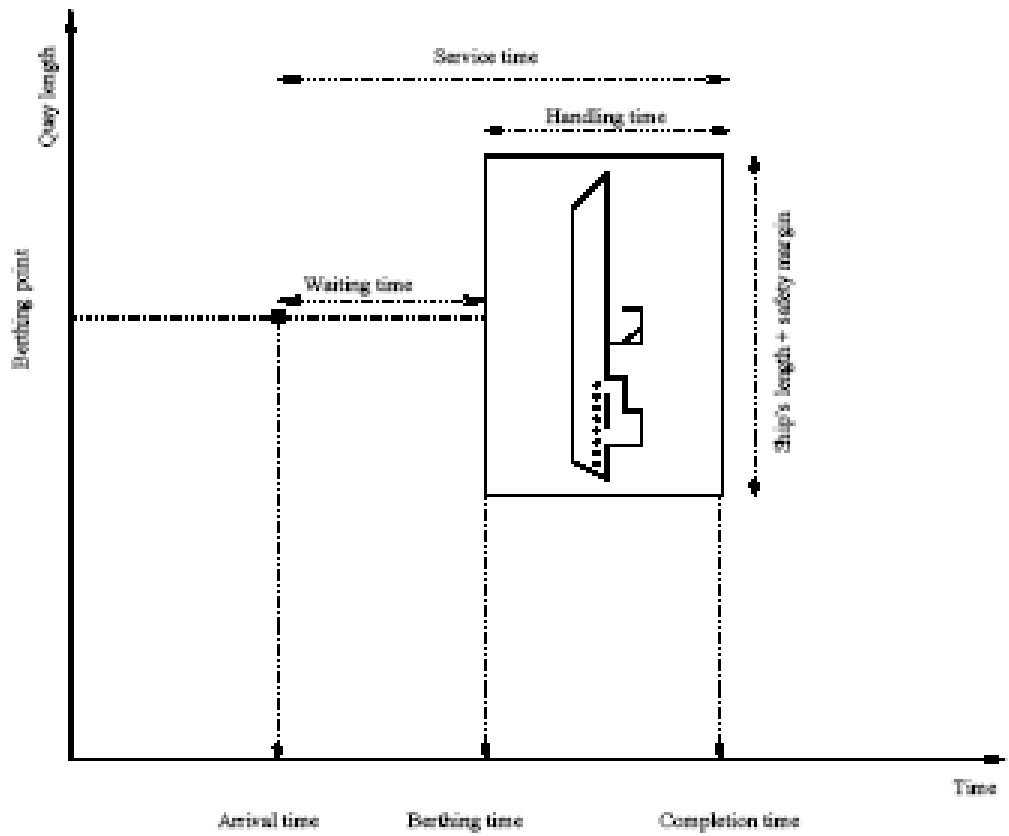


Figure 2: Berth - time space